



Material - JIS G 3539 SWRCH 15K

Standard Specification for Carbon Steel Wire Rods for Cold Heading and Cold Forging

Group - Ferrous Mild Steel Alloys

Sub Group - JIS G 3539 SWRCH 15K Carbon Steel Wire Rods for Cold Heading and Cold Forging

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Wire Rod and Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.130 - 0.180	As Raw or Normalizing or Annealing or Hardening and Tempering	
Silicon	Si %	0.100 - 0.350		
Manganese	Mn %	0.300 - 0.600		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.035 max.		
Iron	Fe %	Balance		
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-	-	-	Mechanical Properties Tensile Strength in Mpa 373 min. Yield Strength in Mpa - Elongation in % 13 min. Reduction of Area in % - Hardness in HRB 85 max. Impact in Joule -	
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SWRCH15K	MS	Malaysia	Wire Rod and Forging
C15GC	ISO	International	Wire Rod and Forging
SWRCH15K	KS	Korea	Wire Rod and Forging
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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